



Automated Manual (Eaton & Volvo/Mack) - Proper Torque Specifications

OE	Model	Output Yoke Nut	Bell Housing	Shift Selector
Eaton	Fuller Advantage series	2 bolts 84-82 lb ft	Nuts: 175 lb ft Bolts: 115 lb ft	30-45 lb ft
Eaton	UltraShift & Gen 3 10-13-18 speeds	450-500 lb ft	Nuts: 175 lb ft Bolts: 115 lb ft	30-45 lb ft
Eaton	UltraShift & Gen 3 6 speeds	475-525 lb ft	Refer to OE Owner's Manual	30-45 lb ft
Eaton	UltraShift Plus 10-13-18 speed	2 bolts 70-85 lb ft	Nuts: 175 lb ft Bolts: 115 lb ft	30-45 lb ft
Volvo/Mack	AT2612C/D	258- 332 lb ft	N/A	M12: 74-88 lb ft M8: 15-21 lb ft
Volvo/Mack	ATO2612C/D	258- 332 lb ft	N/A	M12: 74-88 lb ft M8: 15-21 lb ft